





### **Product Description & Specification – UHT Milk**

| Process Category | UHT      |
|------------------|----------|
| Product ID       | -        |
| Product Name     | UHT Milk |

| SN | Criteria                          | Details   |  |
|----|-----------------------------------|---|--|
| 01 | Process Name                      | The product is processed by UHT heat treatment as well as selected holding time, in an appropriate manner & then packed in Tetra Pak Laminate maintaining aseptic filling technology. |  |
| 02 | Definition                        | Raw milk applied by UHT heat treatment with a selected holding time followed by aseptic filling and poses a longer shelf life.  |  |
| 03 | Product Name                      | UHT Milk  |  |
| 04 | Ingredients                       | Raw Milk  |  |
| 05 | Important Product Characteristics | Natural Taste   |  |
| 06 | Preservation Method               | UHT treatment followed by aseptic filling in Tetra Pack Laminate. Can keep in ambient temperature.  |  |
| 07 | Packaging – Primary               | 06 Layer Tetra Pack Laminate  |  |
| 08 | Packaging – Secondary             | Corrugated Carton   |  |
| 09 | Packaging – Tertiary              | NA  |  |
| 10 | Where it will be sold             | All over the country  |  |
| 11 | How it is to be used              | Can be consumed directly without further heat treatment.  |  |
| 12 | Storage Condition                 | Ambient Temperature   |  |
| 13 | Distribution Method               | Ambient Temperature maintaining GMP   |  |
| 14 | Who will Consume                  | People of all ages.   |  |
| 15 | Applicable Statutory Regulation   | The product shall also comply in all other aspects with the requirements of the legislations enforced in the country  |  |
| 16 | Microbiological Stability         | Provided by good sanitation practices. After UHT treatment the microbial load will be nil.  |  |
| 17 | Shelf Life                        | 06 – 09 months  |  |
| 18 | Traceability                      | Through Batch No. and back up to Raw Material   |  |
| 19 | Labelling Instruction             | Name and address of manufacturer, Batch No., MFG, EXP, MRP.   |  |



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| 20 | Pack Size             | 100ml, 200ml, 500ml, 1000ml or as per company standard |
|----|-----------------------|--|
| 21 | Product Specification | See on Table 01, Table 02, Table 03                    |







### <u>Table 01 – Specification – UHT Milk – Physical Properties</u>

| SN | Characteristics | Requirements  | Remarks |
|----|-----------------|---|---------|
| 01 | Appearance      | Yellowish white, may be little bit brownish after treatment, greenish ting, turbid and opaque, slightly sweet in nature, normal flavor and odor. Free from foreign materials. |         |
| 02 | Color           | Yellowish white, may be little bit brownish after treatment, greenish ting, turbid and opaque   |         |
| 03 | Flavor          | Characteristic milk flavor  |         |
| 04 | Taste           | Slightly sweet in nature  |         |







#### Table 02 – Specification – UHT Milk – Chemical or Other Testing Properties

| SN | Characteristics  | Requirements  | Remarks             |
|----|--|---------------|---------------------|
| 01 | Fat [UHT whole milk], Min                                | 3.5           | As per country std. |
| а  | Fat [UHT standard milk], Min                             | 3.5           | As per country std. |
| b  | Fat [UHT reconstituted milk], Min                        | 3.5           | As per country std. |
| С  | Fat [UHT toned milk], Min                                | 2.0           | As per country std. |
| d  | Fat [UHT medium fat milk]                                | 2.0 – 3.5     | As per country std. |
| е  | Fat [UHT low fat milk]                                   | 0.5 – 2.0     | As per country std. |
| f  | Fat [UHT fat free or skimmed milk], Max                  | 0.5           | As per country std. |
| 02 | Solid Non Fat [SNF] [percentage by mass] Min             | 8.0           | As per country std. |
| 03 | Density [gm/ml] at 20C                                   | 1.028 – 1.036 | As per country std. |
| 04 | Lactose [percentage by mass], Min                        | 4.4           | As per country std. |
| 05 | Protein [percentage by mass], Min                        | 3.3           | As per country std. |
| 06 | Titrable Acidity [as Lactic Acid per 100ml of Milk], Max | 0.18          | As per country std. |
| 07 | Alcohol Test   | Negative      | As per country std. |







### <u>Table 03 – Specification – UHT Milk – Microbiological Properties</u>

| SN | Characteristics                 | Requirements | Remarks             |
|----|---------------------------------|--------------|---------------------|
| 01 | Total plate count [cfu/ml], Max | 10           | As per country std. |
| 02 | Total Coliform count [cfu/ml]   | Absent       | As per country std. |
| 03 | Yeast and Mold Count [cfu/ml]   | NA           | As per country std. |